**ABSTRACT**

Productivity work is an problem get should attenttion serious of the company,because of the increased productivity work employee not will happen with ifself, but there must be effort and participation from both the company and the employees themselves. Basically productivity are things that are the result of the work. One that can be obtained in increasing productivity are work conditions, motivation, work systems, work, effectiveness and efficiency in the work. PT Karya Makmur Armada is a manufacturing company engaged in the work of local industries such as steel construction services, shipbuilding equipment, electrical and instrumental equipment. This study was conducted to devise a method of work that can eliminate movements that do not add value that can ultimately shorten the time of standard methods MOST (MAYNARD OPERATION SEQUENCE TECHNIQUE), The results obtained from this study is the reduction of labor movements that do not add value and automatically the amount of production also increased, namely 1 Tank Hercules with its standard time: 46.1 hours / Tank Hercules.

Keywords : Output, standard, productivity,MAYNARD OPERATION SEQUENCE TECHNIQUE